

How to deal with quality problems of solar container spot welding machine

Electrode misalignment is a common problem in spot welding that can significantly affect the quality and efficiency of the welding process. By detecting and correcting electrode ...

o Visual Inspection: Observe the cell string at a 30° angle to identify weak welding irregularities. o EL Detection: Capture images using electroluminescence (EL) principles and stitch ...

This paper investigates four commonly used weld quality testing protocols: tensile shear, a chisel test, ultrasonic inspection and peel strength testing. We present a range of spot welding data ...



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